FORTRESS



Heavy Duty Guard Locking with PROFIsafe, CIP Safety and **EtherCAT FSoE**

amGardpro



















Introduction to amGardpro

A configurable interlocking safety solution allows specification of functionality to meet the exact requirements of your application. Interlock monitoring, trapped key, pushbutton controls, and network communication options can be combined into a single unit – providing a cost efficient solution compared to separate devices.

Fortress amGard*pro* products are designed, tested and 3rd party approved by TÜV SÜD for use in up to PLe/Cat 4 applications.

The robust design and high strength of a Fortress interlock contributes to the ability to use one Fortress interlock in a safety function requiring high reliability (up to PLe).

Trapped key can be used to control access or to protect personnel when whole body access exists through the use of personnel (safety) keys as a proactive inhibit function.

For connectivity, all devices can be specified with a quick disconnect connector and ordered with the correct mating cable in a variety of lengths. If network communication is preferred, this can be integrated by using the proNet networked option pod module which supports PROFINET/PROFIsafe, EtherNet/IP CIP safety and EtherCAT/FSoE.

Access Control permissions can be implemented using employee ID cards through FRANK, a software based permissions management system for machine areas. Access data can then support further analysis.

When mounting to machine guarding, mounting plates can be pre-fitted to the Fortress units to reduce fasteners required in installation. 40mm wide variants are also available to fit narrow profiles.

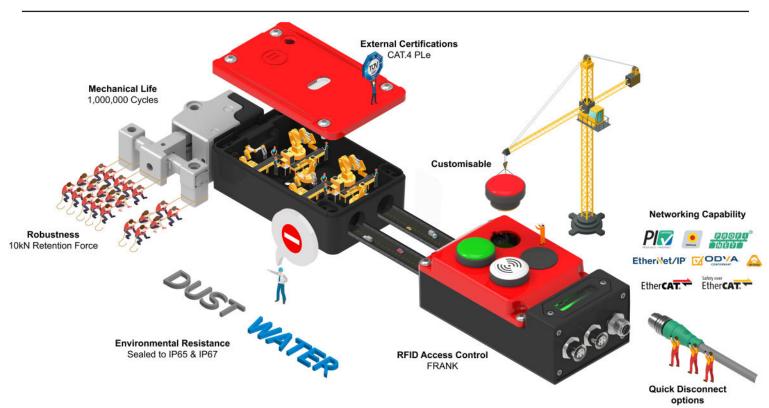
Want to compare and configure a Fortress part number? You can use our online product configurators at www.fortress-safety.com





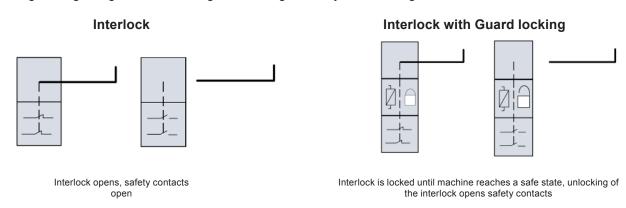
Network connectivity environments options

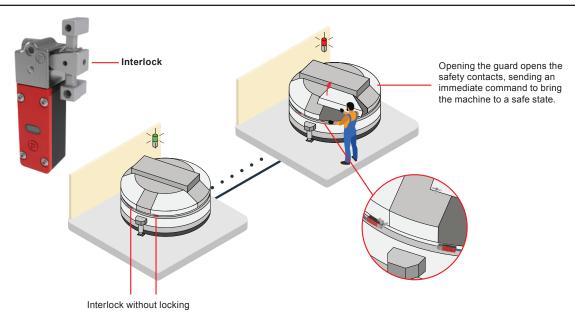


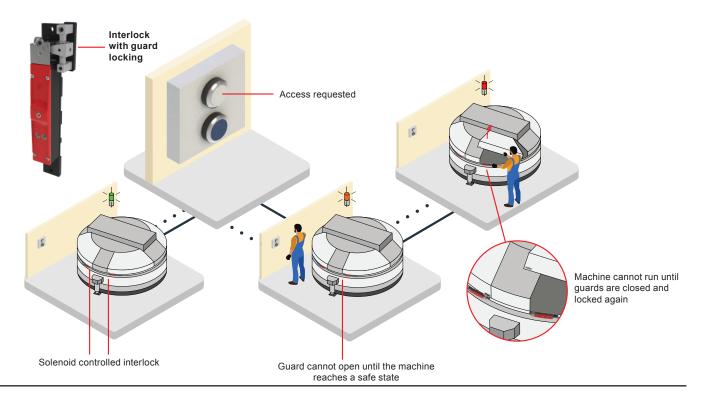


Application Requirement:

Access points such as hatches or hinged guards can require safeguarding with interlocks to ensure the process cannot run with guards open. Wire-to-the-guard solutions are suited to fast and frequent access demands. Processes that have a run down time may require safeguarding using interlocks with guard locking that only unlock the guard when it is safe to access.

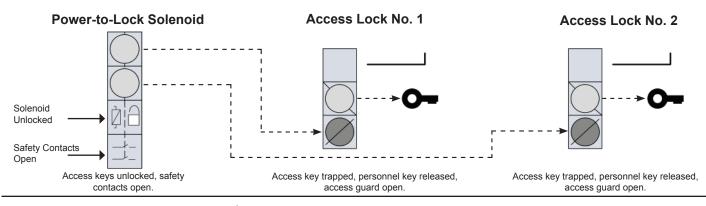


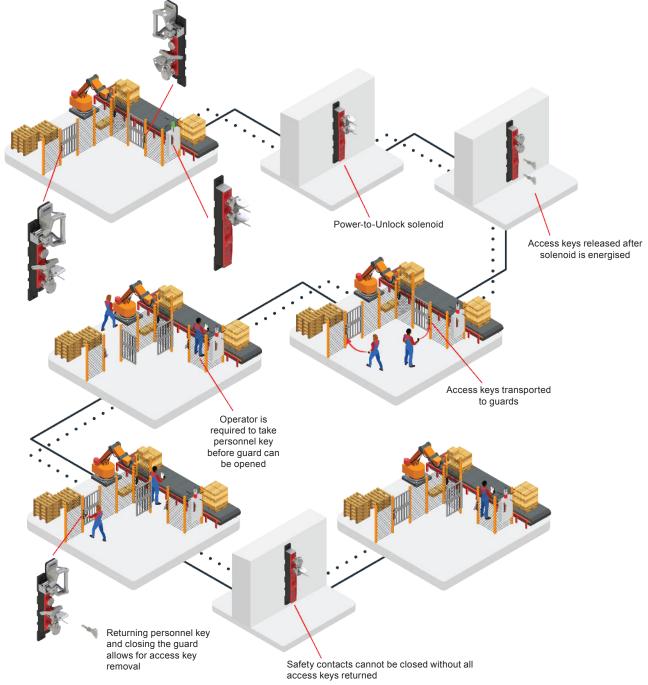




Application Requirement:

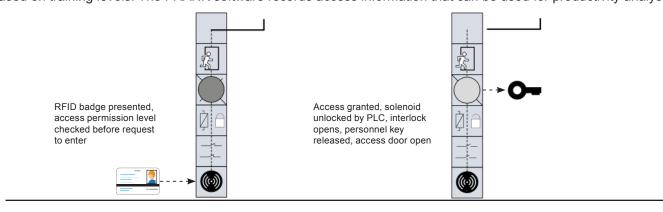
Many robot applications require safeguarding. The robot pallet stacker below has two access points and a single control panel. When the system has reached a safe state, the Power-to-Unlock solenoid is energised and access keys are released. Mechanical Trapped Key interlocks at the guard can be opened with an access key whilst also forcing an operator to take a personnel key to prevent unexpected start-up in accordance with ISO 14118.

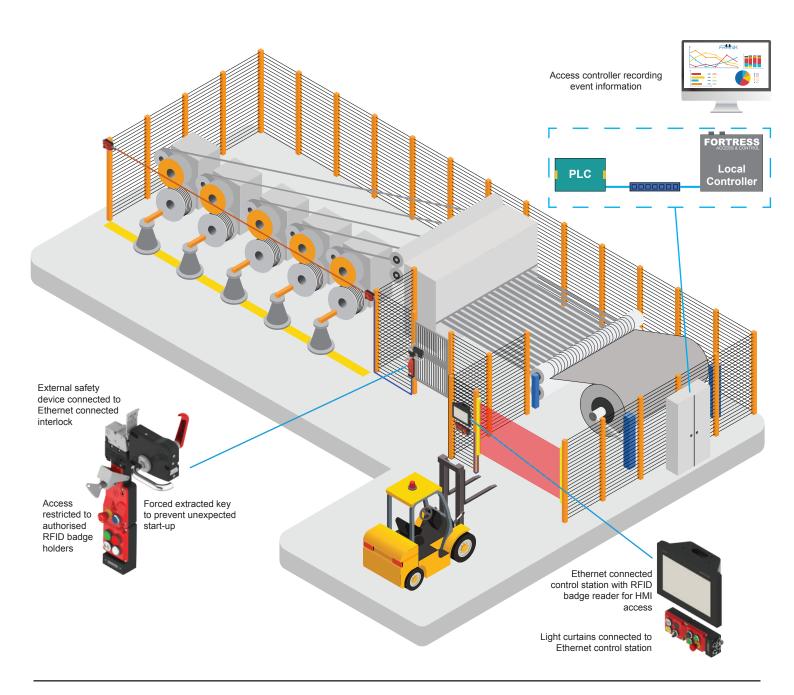




Application Requirement:

Slitting lines require multiple safeguarding methods to address different hazards. In the below application safety contacts for light curtains, interlocks and rope pull emergency stops (E-Stops) are integrated into two network connected Fortress units. Access permissions are enforced via RFID badges. The Fortress FRANK software manages permissions to restrict access based on training levels. The FRANK software records access information that can be used for productivity analysis.

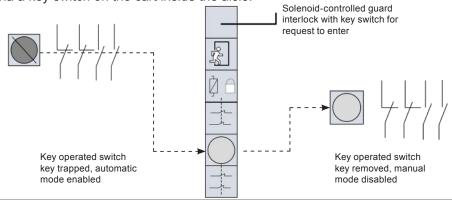


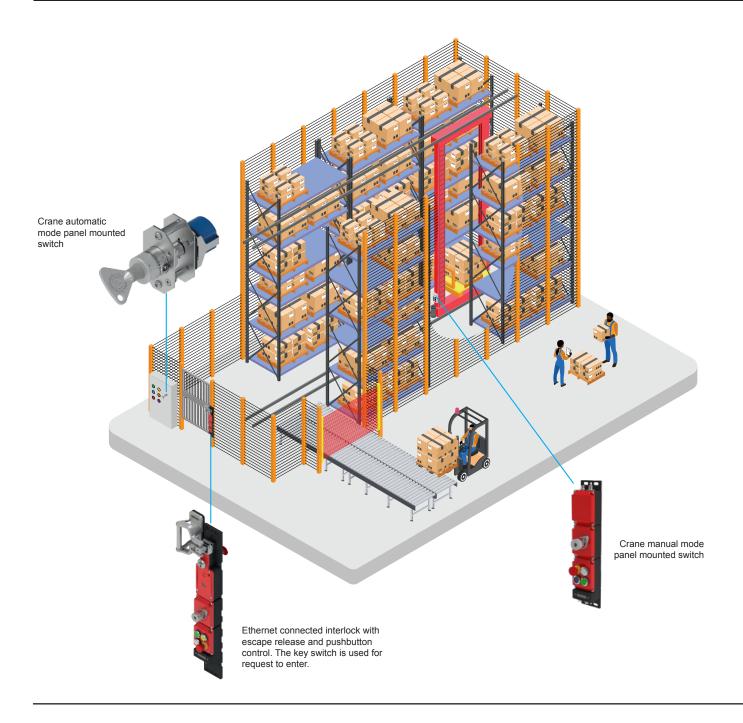


Automated Storage & Retrieval Systems

Application Requirement:

Automated storage and retrieval systems have aisle entry access at aisle ends and / or mid aisle points. In some regions, type-C standards may give specific requirements for these systems. For EN 528:2021 conformance, automatic mode is disabled by a key switch mounted in an enclosure outside the aisle. This key permits access to the aisle via the interlock. The same key enables manual mode via a key switch on the cart inside the aisle.





Common Configurations

Guard Interlock

Heavy duty interlock with 2 x normally closed (NC), 1 x normally open (NO) contacts



Guard Interlock with Locking

Heavy duty Power-to-Unlock solenoid interlock.



SA2S6ZL411MPB1

Guard Interlock with Locking and with Escape Release

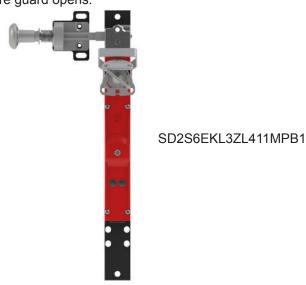
Heavy duty interlock with escape release. Activation manually releases locking mechanism and creates stop command.



HS1S6R2ZR411

Guard Interlock with Locking and with Forced Extracted Key

Personnel key is required to be taken by the operator before guard opens.



Guard Interlock with Locking and with Single Action Escape Release

Ergonomic handle incorporates escape release in a single action. The red escape release handle manually releases locking mechanism and opens guard.



Guard Interlock with Locking and with Integrated Ethernet Communication

PROFINET / PROFIsafe connectivity to the interlock. Pushbuttons & emergency stop incorporated at the guard. EtherNet/IP CIP safety also supported.



What is proNet?

Fortress' *pro*Net module allows Fortress devices to connect to PROFINET, EtherNet/IP (E/IP) or EtherCAT networks. Safety I/O is communicated using PROFIsafe, CIP Safety or FSoE (Functional Safety over EtherCAT).

Connector sets for data and power are available to suit daisy-chain and PoE (Power over Ethernet). An integrated ethernet switch allows devices to be daisy-chained together. Device information, supply voltage, and network statistics are available via the device webpage.

The *pro*Net module can be configured as part of an amGard*pro* interlock unit or as a standalone control station capable of connecting to external devices via connectors.

When configured with amGard*pro* modules to create a networked interlock, 3 dual channel safety inputs are available alongside standard I/O for pushbuttons and lamps. In addition to Interlock monitoring, it is possible to configure an emergency stop as well as a connection to an external safety device.

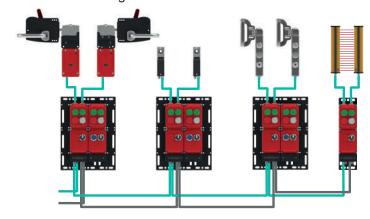
Control Stations

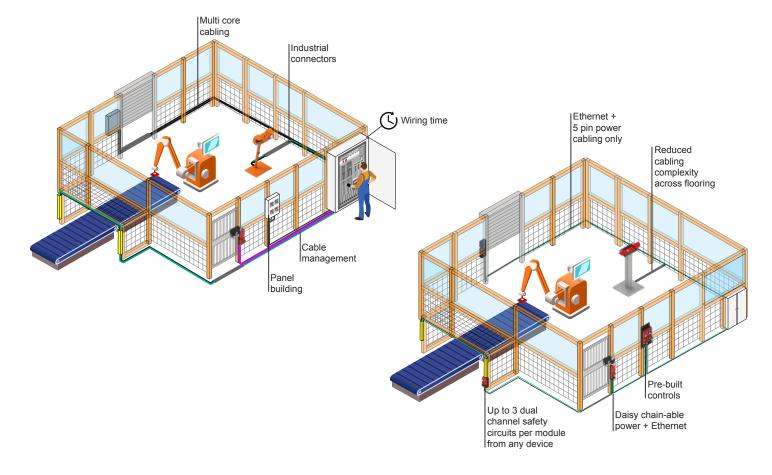
Fortress' proNet control stations are configurable network solutions aimed at reducing the cost of installation /

ownership compared to fabricated custom controls or operator interface.

Costs associated with wiring time, panel building, panel space and the purchasing of enclosures, I/O modules, terminals, multi core cables and connectors for safety devices can be avoided. Units arrive ready to be connected into the network.

proNet Control Stations are available with both safety and standard I/O or with standard I/O only. To provide additional I/O positions, Option Pods are added to the control station assembly up to a 3x3 arrangement.





Fortress RFID Access Network Keys

FRANK allows simple "access granted" and other permissions to be communicated from a Fortress Interlock or Control Station back to the PLC.

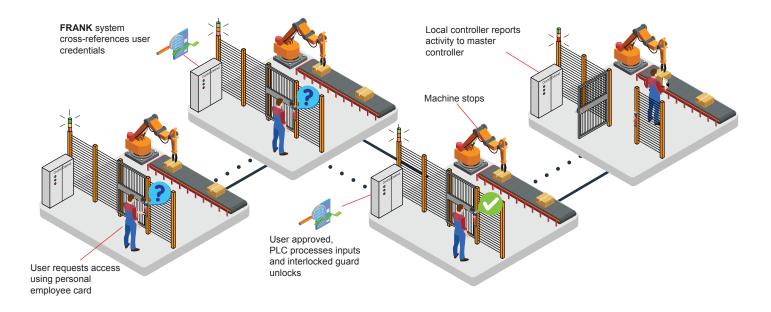
With integrated RFID readers to suit existing site ID cards, Fortress devices and FRANK software allow easy implementation of a permissions management system.

Event data of who, when and where is collated to allow viewable events lists and data insights that can support efficiency analysis.

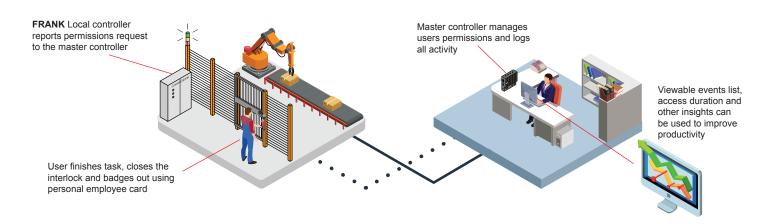
Fortress readers support common card types across 13.56MHz and 125KHz frequencies.



Control Access



Improve Productivity



Misalignment Capability

Recognising that machine guarding installations often have a degree of variability and that guards move over time during use, Fortress provides market leading misalignment capability in our actuator offerings.

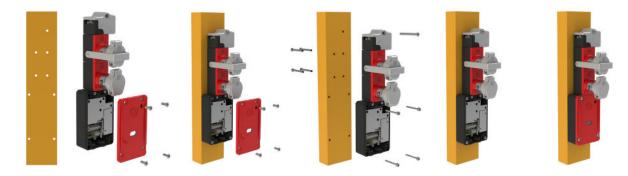
Actuators can be moved vertically with angular misalignment also absorbed by actuator design.



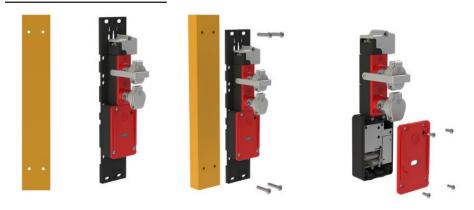
Mounting Plates

A series of packing and mounting plates to ensure most configured amGard*pro* interlocks can easily and simply be fitted to machine guarding. The configurable plates are a robust aluminium design and are suitable for both hinged and sliding guards. The packing and mounting plates are pre-fitted to the interlock when the interlock and mounting plates are ordered together. However, they can also be ordered separately.

Without Mounting Plates



With Mounting Plates



How to Configure:

The amGard*pro* online configurator allows you to add a mounting plate at the end of your configuration which will automatically select the correct mounting plate that your configured unit requires.

Actuator

Heads

Linear Insertion Head for Slimline (40mm)

















Rotary Insertion Handle



Rotary Insertion Head



Mechanical Ends













Linear Insertion Head



Accessories

Padlockable Drop Down

Padlockable Hasp for Interlock Blocking - Head Mounted





Single Action Escape Release Handle Single Action Escape Release Head



Escape Release Adaptors Trapped Key Adaptors Mounting Plates Tongue & Rotary Ergonomic Personnel **Auxiliary Key Tool and External Button Reset Extracted Key Adaptor Access Key Adaptor** Insertion Handle Handle (Safety) Key Adaptor **External Button Reset Interlock Body LOK Modules** Slidebar **Hinged Handle Solenoid Controlled** Solenoid Controlled LOK Body Non Solenoid LOK Body Slimline (40mm) LOK Body 80 mm 40 mm **Option Pods Networked Option Pod** Slimline (40mm) Pod **Key Switch Pod Option Pod** Mechanical Ends ←-**Quick Disconnects** Foot Power & Data 5 Pin M12 8 Pin M12 10 Pin M12 12 Pin M12 19 Pin M23 **Connector Sets** •••

Step 1: Choose the Actuator & Handing

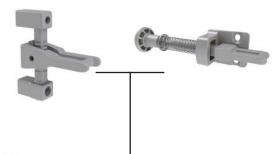
For use with Linear Insertion Slimline Head

Description Information		Part No.
Linear insertion tongue	High strength and misalignment, suitable for all 'S' head configurations.	SA

Description	Information	Part No.
Tongue slidebar without a spring	With no return spring slidebar remains in the position it is left in.	SN

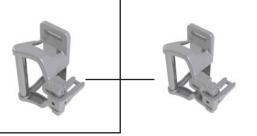
Description	Information	Part No.
Tongue slidebar with return spring	Return spring pulls the slidebar open when unlocked. Avoids collision with interlock when closing the guard.	SS

Description Information		Part No.
Short hinged handle	Short reach for use with 40mm wide units. (Removes need for separate handle on hinged guards).	HS1







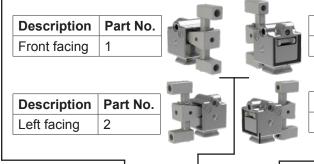


Description	Information	
Hand	Hand operated actuator with	SD
operated	return spring.	SD

Description	Description Information	
Tongue slidebar with internal handle but no return spring	Sliding motion holds door closed. Same as a SN but internal handle allows door to be opened only from the inside when main unit is unlocked.	SI

Description	Information	Part No.
Slimline tongue slidebar with internal handle comes with spacer behind the knob	Same as a SI but internal handle allows door to be opened and closed from the inside when main unit is unlocked.	SF

Description	Information	
Long hinged handle	Long reach hinged handle for use with 80mm wide units.	HL1



Description	Part No.
Rear facing	3

Description	Part No.	
Right facing	4	



Description	Part No.	
Linear insertion slimline head	High strength and durability, suitable for all 'S' actuators and front / left / rear / right facings.	S6

		•					
Insert your	Actuator	Handing	Head	Push Escape Release Adaptor	Trapped Key Adapto	ors	Interlock Body LOK Module
part number selection here							

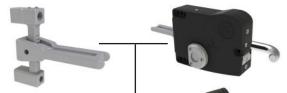
Step 1: Choose the Actuator & Handing

For use with Linear Insertion Head

Description	Information	Part No.
Linear insertion tongue	High strength and misalignment, suitable for all 'T' head configurations.	TA

Description	Information	Part No.
Slidebar without a spring	With no return spring, the slidebar remains in the position it is left in.	TN

Description	Information	Part No.
Slidebar with a return spring	Return spring pulls the slidebar open when unlocked. Avoids collision with interlock when closing the guard.	TS





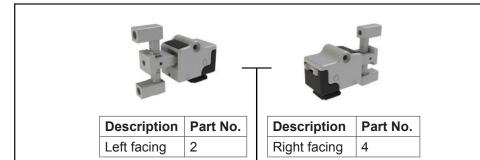
Description	Information	Part No.
proHandle no internal release	Ergonomic handle for machine guarding, but no method to open guard from inside.	EN

Description	Information	Part No.
proHandle, with internal access handle	Ergonomic handle for machine guarding. Internal access handle allows to be opened and closed from the inside.	EF

Description	Information	Part No.
Slidebar with internal handle but no return spring	Same as a TN but internal handle allows door to be opened only from the inside when main unit is unlocked.	ТІ

Description	Information	Part No.
Slidebar with internal handle comes with spacer behind the knob	Same as a TN but internal handle allows door to be opened and closed from the inside when main unit is unlocked.	TF

	,
and an arrangement (a)	1
0	





l	Description	Information	Part No.
	Linear insertion head	High strength and durability, suitable for all 'T' actuators and left / right facings.	Т6

Insert your	Actuator	Handing	Head	Push Escape Release Adaptor	Tr	Trapped Key Adaptors		Interlock Body LOK Module
part number selection here								

Step 1: Choose the Actuator & Handing

For use with Rotary Insertion Head

Description	Information	Part No.
Rotary insertion handle	Turning motion holds door closed. Ideal for non locking set ups.	MA





Description	Part No.	
Rotary insertion head	Rotary insertion head suitable for MA actuator and left / right facings.	M6

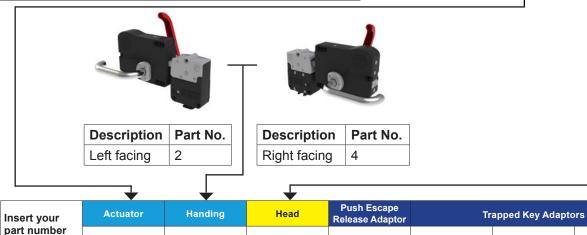
Step 1: Choose the Actuator & Handing

Information	Part No.
Red handle releases all locking	
mechanisms and opens safety	FI
contacts to allow escape	
release.	
	Red handle releases all locking mechanisms and opens safety contacts to allow escape

Description	Information	Part No.
Single action escape release handle with additional function	Red handle releases all locking mechanisms and opens safety contacts to allow escape release. Red handle can also be used to close the interlock from the inside.	EJ







For use with Single Action Escape Release Head



Interlock Body

LOK Module

Description	Information	Part No.
Single actions escape release head	Single action escape release head with automatic reset after escape release. Suitable for EI and EJ handle actuators and left / right facings.	A6
Single actions escape release head with key reset	Single action escape release head with key reset after escape release. Suitable for EI and EJ handle actuators and left / right facings.	16

selection here

Step 2: Do you want a Push Escape Release?

Information

Description

A push escape release adaptor will allow guard to open even if unit is locked by keys and / or solenoid. A push escape release adaptor is not needed if a single action escape release head and handle combination have already been specified.





Des	scription	Information	Part No.
Ext	ernal Button set	Releases all locking mechanisms and opens safety contacts to allow escape release. Simple push reset allows quick restart. Suitable for guards up to 60mm thick.	RX

auto for guard
60
The Assert

Description	Information	Part No.
External Button Reset with variable length	Same as RX but suitable. For guards up to 300mm thick.	RZ





Description	Information	Part No.
Auxiliary Key		
Tool and		
External Button	Same as R2 but suitable. For guards up to 300mm thick.	R4
Reset with		
variable length		

Requiring a keyed reset of the escape release can ensure incidents are

Description

Auxiliary Key Tool and

External Button

Reset

Insert your	Actuator	Handing	Head	Push Escape Release Adaptor	Trapped Key Adapto	ors	Interlock Body LOK Module	
part number selection here								



Step 3: Choose a Trapped Key Adaptor

Forced extracted key for personnel to carry inside area





Additional personnel (safety) keys - SK



Access key required to unlock the interlock - AK



Description	Part No.
Standard lock	L
Releasing lock (must be used if a push escape release or single action escape release head & handle selected).	R

Description	Part No.
Standard lock no dustcover	1
Standard lock with dustcover	2
Standard lock with padlockable dustcover	3
Masterable lock no dustcover	6
Masterable lock with dustcover	7
Masterable lock with padlockable dustcover	8







Description	Part No.
Standard lock	L
Releasing lock (must be used if a push escape release or single action escape release head & handle selected).	R

Description	Part No.
Standard lock no dustcover	1
Standard lock with dustcover	2
Standard lock with padlockable dustcover	3
Masterable lock no dustcover	6
Masterable lock with dustcover	7
Masterable lock with padlockable dustcover	8

Description	Part No.
Number of key adaptors required	1 - 9

SK

AK

Maximum number of Trapped Key Adaptors is 9.

Insert your part number selection here	Actuator	Handing	Head	Push Escape Release Adaptor	Trapped Key Adaptors			Interlock Body LOK Module

EK

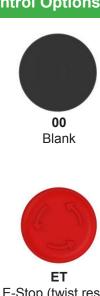


Electrical Switching / Locking

Step 4: Choose an Electrical Switching / Interlock Body LOK Modules

	Information	Part No.
	Solenoid controlled interlock. Holds	
limline OK body	door locked until signal sent to	ZL
Nimalina	unlock. Only 40mm wide.	
Slimline -OK body -	Same as ZL but allows push escape release adaptor to manual release	ZR
eleasing	locking means. Only 40mm wide.	
Description	Information	Part No.
-	Solenoid controlled interlock. Holds	
OK body	door locked until signal sent to	SL
	unlock. 80mm wide.	
	Same as SL but allows push escape release adaptor or single action	
OK body - eleasing	escape release head and handle to	SR
cicasing	manual release locking means. Only	
	80mm wide.	
Description	Information	Part No.
STOP body	Interlock without locking.	ST
	am	

Control Options - Once the basic interlock configuration is established, control functions can be added in 'Option Pods'















Red Lamp

LY Yellow Lamp

LG Green Lamp

LB Blue Lamp

LW White Lamp

Laser Engraving 2 lines of 8 characters

E-Stop (twist reset)



EP E-Stop (pull reset)



ΕI E-Stop (illuminated twist reset)



EM E-Stop (with additional monitoring contacts, twist reset)



2F Latching Selector Switch Momentary Selector Switch (illuminated) (illuminated)





K5 Latching Key Switch (90 degree)



PB Black Non Illuminated Pushbutton



P1 Red Illuminated Pushbutton



P2 Yellow Illuminated Pushbutton



P3 Green Illuminated Pushbutton



P6 Blue Illuminated Pushbutton



P7 White Illuminated Pushbutton



2E, 2F & K5 options can only be fitted in top right or bottom left



2 lines of 8

characters









Step 5: Slimline Option Pods

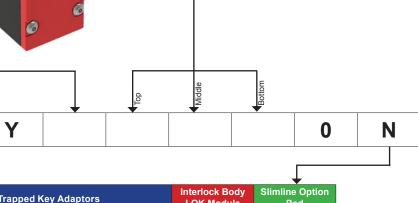


Description	Part No.
Standalone slimline pod with common power supply.	V
Slimline pod to be fitted below STOP or slimline LOK module with common power supply.	К



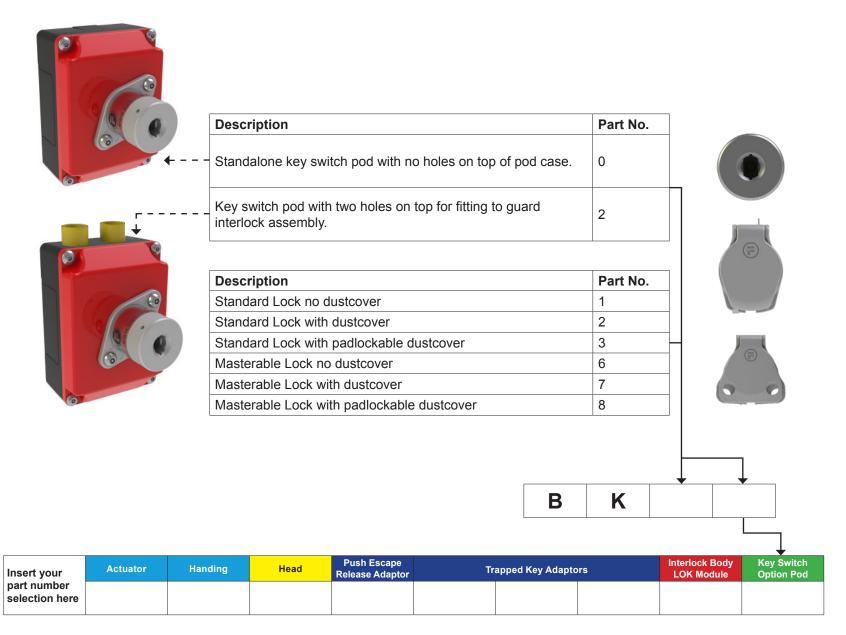
Select your pushbuttons, selector switches and lamps from the control option section in this ordering sequence:

- 1. Top position
- 2. Middle position
- 3. Bottom position



If an option pod isn't required, skip to wiring step 9.

Step 6: Key Switch Pods

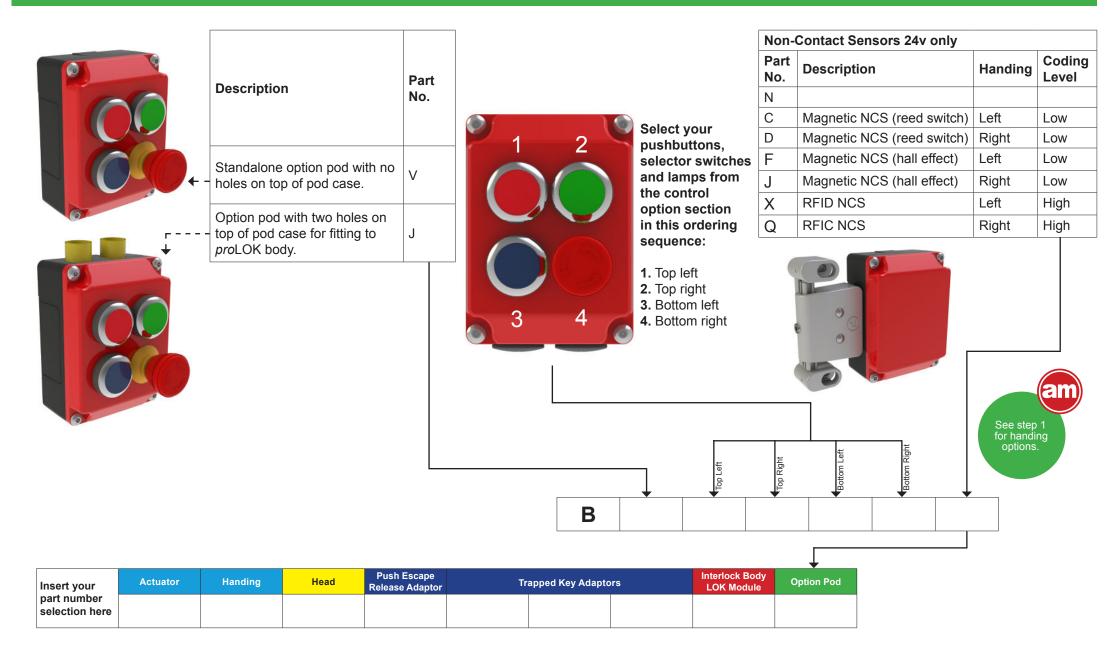


2NO / 2NC
safety contacts
activated by key and
separate from locking
switches. Common uses
are to request machine
stop, to enable modes of
operation or prevent
machine restart.



Option Pods

Step 7: Option Pods



Step 8: Networked Option Pods with Interlock Modules



Description	Network
PROFINET with PROFIsafe to suit interlock module	D
EtherNet/IP with CIP Safety to suit interlock module	Н
EtherCAT with FSoE Safety to suit interlock module	M

Select your pushbuttons, selector switches and lamps from the control option section in this ordering sequence:

- 1. Top left
- **2.** Top right

.

3. Bottom left

P

F

N

4. Bottom right



							→
Insert your part number selection here	Actuator	Handing	Head	Push Escape Release Adaptor	Trapped Key Adapt	ors Interlock Body LOK Module	Networked Option Pod



Ν

Step 8: Networked Option Pods Connectors

If a *pro*Net Option Pod for network connectivity is not required, skip to step 9.







PF09



PF14



PF81

Description	Part No.
1x 5 pin M12 male dual power in (A coded), 2x 4pin M12 female data (D coded)	07
1x 5 pin M12 male dual power in (A coded), 1x 5 pin M12 female external safety inputs (A coded), 2x 4pin M12 female data (D coded)	09
1x 5 pin M12 male dual power in (A coded), 1x 5 pin M12 female dual power out (A coded), 2x 4pin M12 female data (D coded)	10
1x 5 pin 7/8" male dual power in, 1x 5 pin 7/8" female dual power out, 2x 4pin M12 female data (D coded)	11
1x 4 pin 7/8" male single power in, 2x 4pin M12 female data (D coded)	13
1x 4 pin 7/8" dual male power in, 1x 4 pin 7/8" female dual power out, 2x 4pin M12 female data (D coded)	14
1x 5 pin M12 male dual power in (A coded), 1x 8 pin M12 female external safety inputs and power (A coded), 2x 4pin M12 female data (D coded)	16
1x 5 pin 7/8" male single power in, 1x 5 pin 7/8" female single power out, 2x 4pin M12 female data (D coded)	17
1x 5 pin M12 male dual power in (A Coded), 1x 5 pin M12 female external safety outputs (A coded), 2x 4pin M12 female data (D coded)	19
1x 5 pin M12 male dual power in (L coded), 1x 5 pin M12 female dual power out (L coded), 2x 4pin M12 female data (D coded)	40
1x 4 pin M12 female (D coded) for PoE (Data and power)	81
	- 1

						+
N			N	P	F	

Insert your part number selection here	Actuator	Handing	Head	Push Escape Release Adaptor	Trapped Key Adapto	Interlock Body LOK Module	Option Pod



If you have selected a *pro*Net

Option Pod, your amGard*pro* unit part number is now

Step 8: Networked Option Pods as Control Stations



Networked
Option pods
can also be
configured without
nterlock components
to create custom
Control Stations

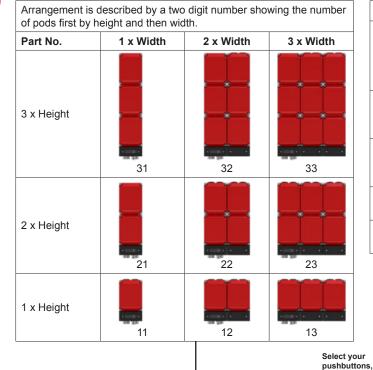


Part No.

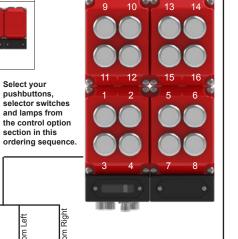
ND

NH

NM



Description	Part No.			
The Orientation of Cable Entry will ensure any pushbutton engravings or text will be rotated to match. Orientation of Cable entry does not affect pushbutton location. Pushbutton locations are selected first as if the PF connectors are at the bottom of the device (B orientation).	Orientation of Cable Mounting Orientation ushbutton locations are (described by Cable Entry			
Cables should be mounted on the TOP	Т			
Cables should be mounted on the BOTTOM	В			
Cables should be mounted on the LEFT	L			
Cables should be mounted on the RIGHT	R			



Connectors can be added for external I/O. See quick disconnect connector options later in this document.

Description

Part Number							
Left QD	Right QD	Wiring diagram number (Provided by Fortress)					

Pushbutton configuration Orientation of External I/O Control Station Mounting Plate Network Arrangement Connector Insert your **Cable Entry** Connector Additional Pods Pod 1 part number CON MPB1 REPEAT PF selection here





Description

PROFINET with PROFIsafe

EtherNet/IP with CIP Safety

EtherCAT with FSoE Safety

Quick Disconnects

Step 9: Quick Disconnect Connector Options









amGard*pro*devices may
have one or
two connectors.
Select the left and
right connector
accordingly.



D1 5 Pin M12 QD



D3 8 Pin M12 QD



D7 10 Pin M12 QD



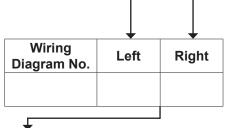
D8 12 Pin M12 QD



F2 19 Pin M23 QD







Insert your	Actuator	Handing	Head	Push Escape Release Adaptor	Trapped Key Ada	otors	Interlock Body LOK Module	Option Pod	Quick Disconnects	Mounting Plates
part number selection here										

Step 10: Accessories



Description	Information	Part No.
Сар	To terminate assemblies without heads.	C6



Description	Information	Part No.
	Padlockable addition to amGard <i>pro</i> head modules. Padlock holes only align when actuator is removed.	DD7



Description	Information	Part No.
Foot	To terminate non-switch configurations.	FT



Description	Information	Part No.
Padlockable Hasp for Interlock	Padlockable addition to amGard <i>pro</i> head modules. 3 x 8mm padlock holes only align when clip is fixed into head.	SL8 - suitable for 'S' head
Blocking - Head mounted		TL8 - suitable for 'T' head

FORTRESS

·FORTRESS•

We have the peace of mind that our workers are safe and protected by Fortress equipment.



FORTRESS

Fortress' best quality is providing each customer the most robust and safe solution - all while being completely customizable and retaining a high level of quality.



·FORTRESS

Fortress is best at providing customised solutions at a rapid turnaround - reacting immensely to a challenge to put the customer's needs first.



-FORTRESS

We value suppliers that can help navigate the standards and provide guidance that is directly linked to our applications.



Fortress Global Offices and Manufacturing Facilities

www.fortress-safety.com

Fortress Interlocks Ltd • +44 (0)1902 349000

Fortress Interlocks USA +1 (859) 578 2390

Fortress Interlocks Pty Ltd • +61 (0)3 9771 5350 Fortress Interlocks China +86 (021) 6167 9002

Fortress Interlocks India 9 +91 7042358818





Notes

